

GENERAL NOTES: 1. Concentricity: "A" to "D" diameter within .010 FIM.
2. Dimensions are in inches and to be met after finish.
3. Surface texture per ASME B46.1

SPECIFICATION: HI-LOK™ Product Specification 342.

HI-KOTE™ TiNC aluminum pigmented
finishes coated in UK and European Union.

Finish Code
Pin Basic Part Number

will be replaced by REACH compliant
coating per Hi-Shear Spec. 294 on fast

S4967.

MATERIAL: 6AL-4V titanium alloy per AMS4928 or AN

HEAT TREAT: 160,000 psi tensile minimum (95,000 psi

per Spec. 880, Type II, and solid film lube per ASS272.
treat and Esna-Lube No. 382 (Everlube Corp).
KalGard™ RA. "KALGARD" is a trademark of Metal Improvement Company
per Spec. 306, Type II, and solid film lube per "Electrofilm" 4396

with color red on thread end and esyl alcohol lube per Hi-Shear Spec. 305.
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HI-KOTE™ 2 solid film lube per Hi-Shear Spec. 305, and esyl alcohol
lube per Hi-Shear Spec. 305, and esyl alcohol lube per Hi-Shear Spec. 305.
with color red on thread end and esyl alcohol lube per Hi-Shear Spec. 305; or
II, solid film lube per HI-KOTE™ 2 solid film lube per

per Spec. Type II, and esyl alcohol lube per Hi-Shear Spec. 305.
per Spec. Type II, and esyl alcohol lube per Hi-Shear Spec. 305; or
Type II.

per Spec. Type II, under-lube, and solid film lube per Spec.
per Spec. Type II.

per Spec. Type II, under-lube, and solid film lube per Spec.
per Spec. Type II.

with color red on thread end and esyl alcohol lube per Hi-Shear
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HL12VLC(-) = Anodize per Hi-Sh
HL12VLV(-) = Phosphate fluoride
HL12VMA(-) = Solid film lube per
HL12VR(-) = Anodize per Hi-Sh

HL12VRAT(-) = Phosphate fluoride tre
HL12VLC(-) = Anodize per Hi-Sh
HL12VLV(-) = Phosphate fluoride
HL12VMA(-) = Solid film lube per
HL12VR(-) = Anodize per Hi-Sh

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DISPOSABLE PRODUCT
HL12
342

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HL12