



SAFETY DATA SHEET



Date of issue/Date of revision 3 March 2020

Version 12

Section 1. Identification

Product name :

Product code :

Other means of
identification :

Product type :

Relevant identified uses of the substance or mixture and uses advised against

Product use :

Use of the substance/
mixture :

Uses advised against :

Manufacturer :

Emergency telephone
number :

Section 2. Hazards identification

OSHA/HCS status :

Classification of the
substance or mixture :



GHS label elements

Product code 03W127A BASE COMPONENT

Date of issue 3 March 2020

Version 12

Product name 03W127A BASE COMPONENT

Section 2. Hazards identification

Hazard pictograms :



Signal word :

Hazard statements :

Precautionary statements

Prevention :

Response :

Storage :

Disposal :

Supplemental label
elements :

Hazards not otherwise
classified :

Section 3. Composition/information on ingredients

Substance/mixture :

Product name :

Ingredient name	%	CAS number

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact :

Inhalation :

Skin contact :

Ingestion :

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact :

Inhalation :

Skin contact :

Ingestion :

Over-exposure signs/symptoms

Eye contact :

Inhalation :

Skin contact :

Ingestion :

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician :

Specific treatments :

Protection of first-aiders :

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : CO₂,

Unsuitable extinguishing media :

Specific hazards arising from the chemical :

Hazardous thermal decomposition products :

Special protective actions for fire-fighters :

Special protective equipment for fire-fighters :

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel :

For emergency responders :

Environmental precautions :

Methods and materials for containment and cleaning up

Small spill :

Section 6. Accidental release measures

Large spill :

Section 7. Handling and storage

Precautions for safe handling

Protective measures :

Special precautions :

Advice on general
occupational hygiene :

Conditions for safe storage, :
including any
incompatibilities

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
	OSHA PEL (United States, 5/2018).
	ACGIH TLV (United States, 3/2019).
	IPEL (PPG).
	OSHA PEL (United States, 5/2018).
	ACGIH TLV (United States, 3/2019).
	OSHA PEL (United States, 5/2018).
	ACGIH TLV (United States, 3/2019).
	ACGIH TLV (United States, 3/2019).
	ACGIH TLV (United States).
	IPEL (PPG).
	ACGIH TLV (United States, 3/2019).
	OSHA PEL (United States, 5/2018).

Key to abbreviations

=
=
=
=

=
=
=
=
=

Consult local authorities for acceptable exposure limits.

**Recommended monitoring :
procedures**

Section 8. Exposure controls/personal protection

Appropriate engineering controls :

Environmental exposure controls :

Individual protection measures

Hygiene measures :

Eye/face protection :

Skin protection

Hand protection :

Gloves : 

Body protection :

Other skin protection :

Respiratory protection :

Restrictions on use : 

Section 9. Physical and chemical properties

Appearance

Physical state :

Color :

Odor :

Odor threshold :

pH :

Section 9. Physical and chemical properties

Melting point	:
Boiling point	:
Flash point	:
Auto-ignition temperature	:
Decomposition temperature	:
Flammability (solid, gas)	:
Lower and upper explosive (flammable) limits	:
Evaporation rate	:
Vapor pressure	:
Vapor density	:
Relative density	:
Density (lbs / gal)	:
Solubility	:
Partition coefficient: n-octanol/water	:
Viscosity	:
VOC	:
% Solid. (w/w)	:

Section 10. Stability and reactivity

Reactivity	:
Chemical stability	:
Possibility of hazardous reactions	:
Conditions to avoid	:
Incompatible materials	:
Hazardous decomposition products	:

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
				

Conclusion/Summary :

Irritation/Corrosion

Conclusion/Summary

Skin :

Eyes :

Respiratory :

Sensitization

Conclusion/Summary

Skin :

Respiratory :

Mutagenicity

Conclusion/Summary :

Carcinogenicity

Conclusion/Summary :

Classification

Product/ingredient name	OSHA	IARC	NTP

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Section 11. Toxicological information

Reproductive toxicity

Conclusion/Summary :

Teratogenicity

Conclusion/Summary :

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs

Specific target organ toxicity (repeated exposure)

Target organs :

Aspiration hazard

Information on the likely routes of exposure

Potential acute health effects

Eye contact :

Inhalation :

Skin contact :

Ingestion :

Over-exposure signs/symptoms

Eye contact :

Inhalation :

Skin contact :

Ingestion :

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : 

Section 11. Toxicological information

Short term exposure

Potential immediate effects :

Potential delayed effects :

Long term exposure

Potential immediate effects :

Potential delayed effects :

Potential chronic health effects

General :

Carcinogenicity :

Mutagenicity :

Teratogenicity :

Developmental effects :

Fertility effects :

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)

Product code 03W127A BASE COMPONENT

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Product name 03W127A BASE COMPONENT

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
			

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
				

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
			

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential

Mobility in soil

Soil/water partition
coefficient (K_{oc}) :

Section 13. Disposal considerations

Disposal methods :

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

Product code 03W127A BASE COMPONENT

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Product name 03W127A BASE COMPONENT

14. Transport information

	DOT	IMDG	IATA
UN number			
UN proper shipping name			
Transport hazard class (es)			
Packing group			
Environmental hazards Marine pollutant substances			

Additional information

DOT :

IMDG :

IATA :

Special precautions for user : Transport within user's premises:

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) :

United States - TSCA 12(b) - Chemical export notification:

United States - TSCA 5(a)2 - Final significant new use rules:



SARA 302/304

SARA 304 RQ :

Composition/information on ingredients

SARA 311/312

Classification :

Composition/information on ingredients

Product code 03W127A BASE COMPONENT

Date of issue 3 March 2020

Version 12

Product name 03W127A BASE COMPONENT

Section 15. Regulatory information

Name	%	Classification

[California Prop. 65](#)



Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : Flammability : Physical hazards :

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : Flammability : Instability :

Date of previous issue : 9/24/2019

Organization that prepared :
the MSDS

Section 16. Other information

Key to abbreviations :

✔ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

SAFETY DATA SHEET



Date of issue/Date of revision 23 May 2018

Version 10.01

Section 1. Identification

Product name : 03W127ACAT CURING SOLUTION COMPONENT
Product code : 03W127ACAT CURING SOLUTION COMPONENT
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.
Use of the substance/ mixture :  Catalyst.
Uses advised against : Not applicable.

Manufacturer : PPG Aerospace PRC-DeSoto
12780 San Fernando Road
Sylmar, CA 91342
Phone: 818 362 6711

Emergency telephone number : (412) 434-4515 (U.S.)
(514) 645-1320 (Canada)
01-800-00-21-400 (Mexico)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
ACUTE TOXICITY (inhalation) - Category 4
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 4% (Dermal), 38.9% (Inhalation)

GHS label elements

Section 2. Hazards identification

Hazard pictograms

:



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor.
Harmful if inhaled.
Causes serious eye irritation.
May cause an allergic skin reaction.
Suspected of causing cancer.
May cause respiratory irritation.
May cause drowsiness or dizziness.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Moisture-sensitive material. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Skin contact to isocyanate monomer may lead to allergic lung reaction. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Section 2. Hazards identification

Hazards not otherwise classified : May form explosive peroxides. Hazardous reactions or instability may occur under certain conditions of storage or use. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product name : 03W127ACAT CURING SOLUTION COMPONENT

Ingredient name	%	CAS number
Hexamethylene diisocyanate, oligomers	≥20 - ≤50	28182-81-2
pentan-2-one	≥20 - ≤50	107-87-9
ethyl 3-ethoxypropionate	≥5.0 - ≤10	763-69-9
4-methylpentan-2-one	≥1.0 - ≤5.0	108-10-1
n-butyl acetate	≥1.0 - ≤5.0	123-86-4
dimethyl glutarate	≥1.0 - ≤5.0	1119-40-0
Solvent naphtha (petroleum), light aromatic	≥1.0 - ≤5.0	64742-95-6

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Section 4. First aid measures

Skin contact : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
Cyanate and isocyanate.
hydrogen cyanide
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 6. Accidental release measures

- Special provisions** :
- Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** :
- Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Special precautions** :
- Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. May form explosive peroxides. Keep away from combustible materials. Avoid shock and friction. Avoid all possible sources of ignition (spark or flame). If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

- Advice on general occupational hygiene** :
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** :
- Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers.

Section 7. Handling and storage

Use appropriate containment to avoid environmental contamination.
Precautions should be taken to minimize exposure to atmospheric humidity or water.
CO₂ will be formed, which, in closed containers, could result in pressurization.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Hexamethylene diisocyanate, oligomers	IPEL (PPG). TWA: 0.5 mg/m ³ STEL: 1 mg/m ³
pentan-2-one	OSHA PEL (United States, 6/2016). TWA: 700 mg/m ³ 8 hours. TWA: 200 ppm 8 hours. ACGIH TLV (United States, 3/2017). STEL: 150 ppm 15 minutes.
ethyl 3-ethoxypropionate	IPEL (PPG). TWA: 50 ppm STEL: 100 ppm
4-methylpentan-2-one	ACGIH TLV (United States, 3/2017). STEL: 75 ppm 15 minutes. TWA: 20 ppm 8 hours. OSHA PEL (United States, 6/2016). TWA: 410 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
n-butyl acetate	OSHA PEL (United States, 6/2016). TWA: 710 mg/m ³ 8 hours. TWA: 150 ppm 8 hours. ACGIH TLV (United States, 3/2017). STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours.
dimethyl glutarate	IPEL (PPG). TWA: 1.5 ppm
Solvent naphtha (petroleum), light aromatic	None.

Key to abbreviations

A = Acceptable Maximum Peak
ACGIH = American Conference of Governmental Industrial Hygienists.
C = Ceiling Limit
F = Fume
IPEL = Internal Permissible Exposure Limit
OSHA = Occupational Safety and Health Administration.
R = Respirable
Z = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

S = Potential skin absorption
SR = Respiratory sensitization
SS = Skin sensitization
STEL = Short term Exposure limit values
TD = Total dust
TLV = Threshold Limit Value
TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

Section 8. Exposure controls/personal protection

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- Restrictions on use** : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Not available.
Odor	: Not available.
Odor threshold	: Not available.
pH	: Not available.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 7.78°C (46°F)
Material supports combustion.	: Yes.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.96
Density (lbs / gal)	: 8.01
Solubility	: Insoluble in the following materials: cold water.
Partition coefficient: n-octanol/water	: Not available.
Viscosity	: Kinematic (40°C (104°F)): >0.21 cm ² /s (>21 cSt)
VOC	: 531 g/l
% Solid. (w/w)	: 44.62

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: In a fire, hazardous decomposition products may be produced. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.

Section 10. Stability and reactivity

Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen, hydrogen cyanide, monomeric isocyanates.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2500 mg/kg	-
pentan-2-one	LD50 Dermal	Rabbit	6500 mg/kg	-
	LD50 Oral	Rat	1600 mg/kg	-
ethyl 3-ethoxypropionate	LD50 Dermal	Rabbit	10 g/kg	-
	LD50 Oral	Rat	3200 mg/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	12.3 mg/l	4 hours
	LD50 Oral	Rat	2.08 g/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
dimethyl glutarate	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
4-methylpentan-2-one	-	2B	-

Section 11. Toxicological information

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity**Conclusion/Summary** : There are no data available on the mixture itself.**Teratogenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Specific target organ toxicity (single exposure)**

Name	Category
Hexamethylene diisocyanate, oligomers	Category 3
pentan-2-one	Category 3
4-methylpentan-2-one	Category 3
n-butyl acetate	Category 3
Solvent naphtha (petroleum), light aromatic	Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Target organs

: Contains material which causes damage to the following organs: brain, central nervous system (CNS).
Contains material which may cause damage to the following organs: kidneys, lungs, liver, upper respiratory tract, skin, eye, lens or cornea.

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure**Potential acute health effects****Eye contact** : Causes serious eye irritation.**Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.**Skin contact** : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.**Ingestion** : Can cause central nervous system (CNS) depression.**Over-exposure signs/symptoms****Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Section 11. Toxicological information

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. Skin contact to isocyanate monomer may lead to allergic lung reaction. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Repeated exposure may lead to permanent respiratory disability. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	3741.3 mg/kg
Dermal	246167.9 mg/kg
Inhalation (gases)	5603.3 ppm
Inhalation (vapors)	13.82 mg/l
Inhalation (dusts and mists)	1.868 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers	Acute EC50 >1000 mg/l	Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - daphnia magna	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Hexamethylene diisocyanate, oligomers	-	3.2	low
pentan-2-one	0.91	-	low
4-methylpentan-2-one	1.31	-	low
n-butyl acetate	1.78	-	low
dimethyl glutarate	0.62	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

DOT : None identified.

IMDG : None identified.

IATA : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are listed or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification :  **FLAMMABLE LIQUIDS** - Category 2
ACUTE TOXICITY (inhalation) - Category 4
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
HNOC - Defatting irritant
HNOC - May form explosive peroxides.

Composition/information on ingredients

Name	%	Classification
 Hexamethylene diisocyanate, oligomers	≥20 - ≤50	COMBUSTIBLE DUSTS ACUTE TOXICITY (inhalation) - Category 4 SKIN SENSITIZATION - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
pentan-2-one	≥20 - ≤50	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (oral) - Category 4 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant
ethyl 3-ethoxypropionate	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 3 HNOC - May form explosive peroxides. HNOC - Defatting irritant
4-methylpentan-2-one	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 HNOC - Defatting irritant
n-butyl acetate	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant

Section 15. Regulatory information

dimethyl glutarate Solvent naphtha (petroleum), light aromatic	≥1.0 - ≤5.0 ≥1.0 - ≤5.0	EYE IRRITATION - Category 2A FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant
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SARA 313

	<u>Chemical name</u>	<u>CAS number</u>	<u>Concentration</u>
Supplier notification	: 4-methylpentan-2-one	108-10-1	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

 **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * **Flammability** : 3 **Physical hazards** : 1

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : 3 **Flammability** : 3 **Instability** : 1

Date of previous issue : 10/24/2017

Organization that prepared the MSDS : EHS

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- UN = United Nations

 Indicates information that has changed from previously issued version.

Disclaimer

Product code 03W127ACAT CURING SOLUTION
COMPONENT

Date of issue 23 May 2018

Version 10.01

Product name 03W127ACAT CURING SOLUTION COMPONENT

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.