

Base:

ECL-G-XXX

2 filled gallons

2 parts

Curing Solution:

PC-233

1 gallon

1 part

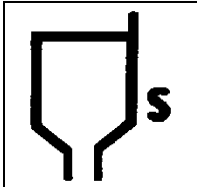


Thinner:

TR-109* (see chart below)

1 gallon

1 part



At 75-80°F:
(24-27°C)

Mix Viscosity:

Pot life with TR-109:

Induction Time:

17-23 seconds signature Zahn Cup 2

4 hours-white, 3 hours-color; pot life will be reduced with the addition of an alternate thinner, see chart below

Not Applicable



Minimum 2 coats needed with TR-109: Apply a wet closed coat 45 to 120 minutes between coats.

Dry film thickness: 2.0 - 3.0 mils (51 – 76 microns)

Wet edge time: 35 - 45 minutes at 77°F (25°C), 50% RH



Drying Times

77°F (25°C)

77°F (25°C)

90°F (32°C)

120°F (48°C)

Pot Life

50% RH

40% RH

10% RH

TR-109

3 - 4 hrs

10 - 12 hrs

8 - 9 hrs

4 - 5 hrs

TR-111

1½ - 2 hrs

7 - 8 hrs

4 - 5 hrs

3 - 4 hrs

TR-112

1 - 1½ hrs

5 - 6 hrs

2 - 3 hrs

1½ - 2 hrs

TR-113

½ - 1 hr

2 - 3 hrs

1 - 2 hrs

< 1 hr

TR-141

3 hrs

10 - 12 hrs

7 - 9 hrs

4 - 6 hrs

Note: **TR-112 & TR-113** are recommended for touch-up areas and speed lines only and are pre-adjusted to meet specific dry times, no additional accelerator should be added. The pot life & wet edge of the topcoat are dramatically reduced when mixed with **TR-112 & TR-113**.



Type equipment

Tip Size

HVLP

1.2-1.4 mm

Low Pres. Electrostatic

1.2-1.5 mm

Air Assisted Electrostatic

.009-.013 in