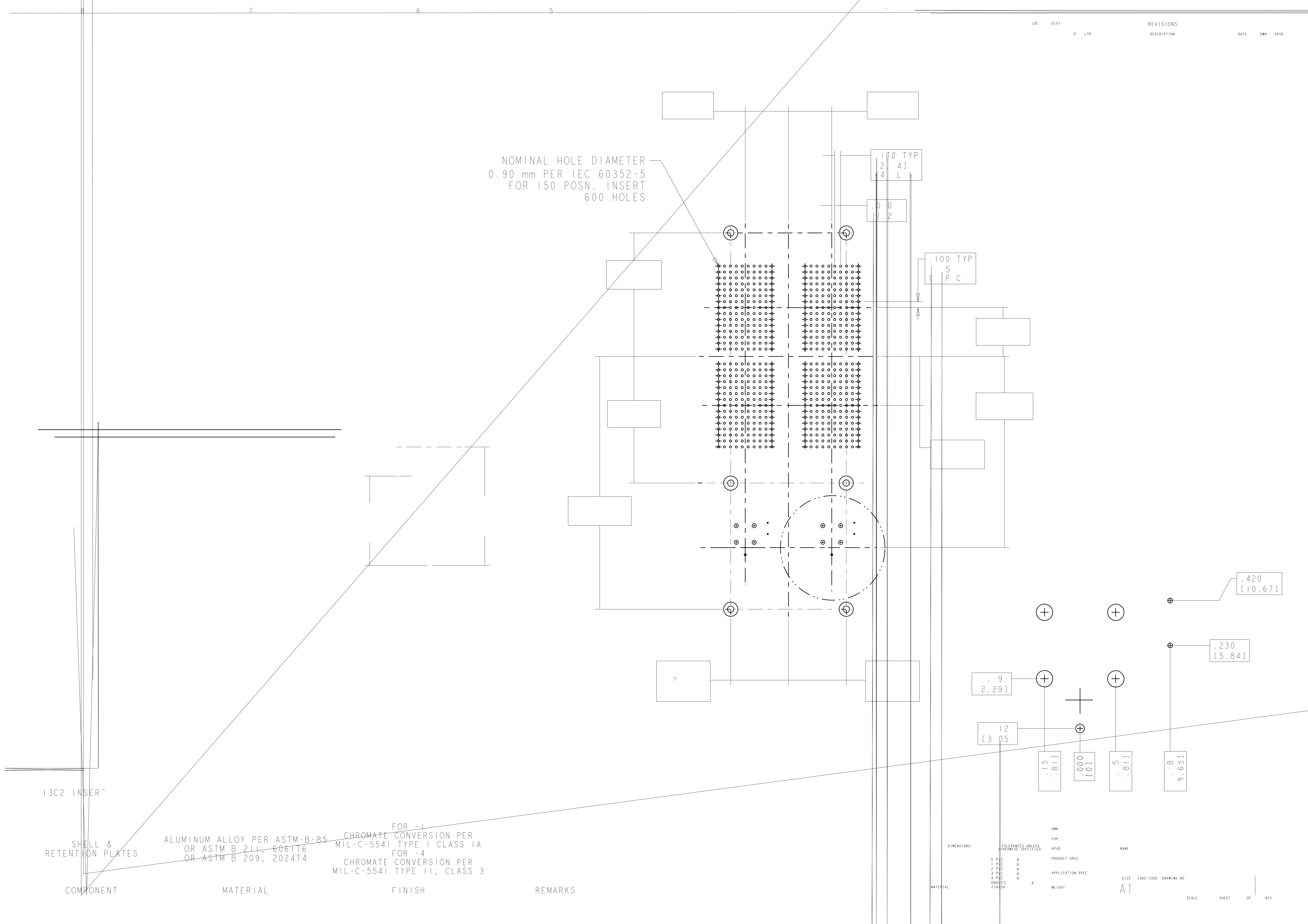




NOMINAL HOLE DIAMETER
0.90 mm PER IEC 60352-5
FOR 150 POSN. INSERT
600 HOLES

.100 TYP
2.41
4 L

.00
11.2

.100 TYP
5
P C

.420
[10.67]

.230
[5.84]

.9
2.291

12
[3.05]

.15
[3.81]

.000
[0]

.5
[12.7]

.8
[20.32]

13C2 INSERT

SHELL &
RETENTION PLATES

ALUMINUM ALLOY PER ASTM-B-85
OR ASTM B 211, 6061T6
OR ASTM B 209, 2024T4

FOR -1
CHROMATE CONVERSION PER
MIL-C-5541 TYPE I CLASS 1A
FOR -4
CHROMATE CONVERSION PER
MIL-C-5541 TYPE II, CLASS 3

REMARKS

DIMENSIONS:

TOLERANCES UNLESS
OTHERWISE SPECIFIED:
0 P/C ±
1 P/C ±
2 P/C ±
3 P/C ±
4 P/C ±
ANGLES ±
FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

NAME

SIZE

CAGE CODE

DRAWING NO

A1

SCALE

SHEET

OF

REV