

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2015-1 HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Hardener
Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40
E-mail address of person : Global_Product_EHS_AdMat@huntsman.com
responsible for the SDS

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1A	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue:
1.4	31.05.2022	400000004944	07.08.2018
			Date of first issue: 15.12.2016

Print Date 16.02.2023

Hazard pictograms

:



Signal word

: Danger

Hazard statements

: H314
H317
H411

Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**

P273
P280

Avoid release to the environment.
Wear protective gloves/ protective clothing/
eye protection/ face protection/ hearing
protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off
immediately all contaminated clothing.
Rinse skin with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh
air and keep comfortable for breathing.
Immediately call a POISON CENTER/
doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously
with water for several minutes. Remove
contact lenses, if present and easy to do.
Continue rinsing. Immediately call a
POISON CENTER/ doctor.

P391 Collect spillage.

Hazardous components which must be listed on the label:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated

Reaction mass of trientine and trientine, mono- and di-propoxylated

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine

3-aminopropyltriethoxysilane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent,

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version 1.4 Revision Date: 31.05.2022 SDS Number: 400000004944 Date of last issue: 07.08.2018
Date of first issue: 15.12.2016

Print Date 16.02.2023

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Amines

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4 Polymer	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 30 - < 50
Reaction mass of trientine and trientine, mono- and di-propoxylated	- -	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1B; H317 Aquatic Chronic 2; H411	>= 2.5 - < 10
bis(isopropyl)naphthalene	38640-62-9 254-052-6	Asp. Tox. 1; H304 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	>= 2.5 - < 10

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NO_x)

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Neutralise with acid.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
- Advice on common storage : Do not store near acids.
- Further information on storage stability : Stable under normal conditions.
- Recommended storage temperature : 2 - 40 °C

7.3 Specific end use(s)

- Specific use(s) : No data available

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version 1.4 Revision Date: 31.05.2022 SDS Number: 400000004944 Date of last issue: 07.08.2018
Date of first issue: 15.12.2016

Print Date 16.02.2023

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
barium sulfate	7727-43-7	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWA (Respirable dust)	4 mg/m3	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
barium sulfate	Workers	Inhalation	Long-term systemic effects	10 mg/m3
	Workers	Inhalation	Long-term local effects	10 mg/m3
	Consumer use	Inhalation	Long-term systemic effects	10 mg/m3
	Consumer use	Oral	Long-term systemic effects	13000 mg/kg
bis(isopropyl)naphthalene	Workers	Inhalation	Systemic effects, Long-term exposure	30 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	4.3 mg/kg bw/day
	Consumers	Inhalation	Systemic effects, Long-term exposure	7.4 mg/m3
	Consumers	Dermal	Systemic effects, Long-term exposure	2.1 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	2.1 mg/kg bw/day
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	Consumers	Oral	Long-term systemic effects	0.05 mg/kg
Reaction mass of trientine and trientine, mono- and di-propoxylated	Workers	Inhalation	Long-term systemic effects	3.51 mg/m3
	Workers	Dermal	Long-term systemic effects	2 mg/kg
3-aminopropyltriethoxysilane	Workers	Inhalation	Long-term systemic effects	59 mg/m3
	Workers	Inhalation	Systemic effects, Short-term exposure	59 mg/m3
	Workers	Dermal	Long-term systemic effects	8.3 mg/kg bw/day
	Workers	Dermal	Systemic effects, Short-term exposure	8.3 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	17.4 mg/m3
	Consumers	Inhalation	Systemic effects,	17.4 mg/m3

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version 1.4 Revision Date: 31.05.2022 SDS Number: 400000004944 Date of last issue: 07.08.2018
Date of first issue: 15.12.2016

Print Date 16.02.2023

			Short-term exposure	
	Consumers	Dermal	Long-term systemic effects	5 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Short-term exposure	5 mg/kg bw/day
2,4,6-tris(dimethylaminomethyl)phenol	Workers	Inhalation	Long-term systemic effects	0.53 mg/m3
	Workers	Inhalation	Acute systemic effects	2.1 mg/m3
	Workers	Dermal	Long-term systemic effects	0.150 mg/kg
	Workers	Dermal	Acute systemic effects	0.600 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.130 mg/m3
	Consumers	Inhalation	Acute systemic effects	0.130 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.075 mg/kg
	Consumers	Dermal	Acute systemic effects	0.075 mg/kg
	Consumers	Oral	Long-term systemic effects	0.075 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,4,6-tris(dimethylaminomethyl)phenol	Fresh water	0.046 mg/l
	Marine water	0.005 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	0.262 mg/l
	Remarks:Assessment Factors	
	Freshwater - intermittent	0.46 mg/l
	Soil	0.025 mg/kg
barium sulfate	Fresh water	115 µg/l
	Sewage treatment plant	62.2 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	600.4 mg/kg
	Remarks:Assessment Factors	
	Soil	207.7 mg/kg
	Remarks:Assessment Factors	
bis(isopropyl)naphthalene	Fresh water	0.26 µg/l
	Remarks:Assessment Factors	
	Marine water	0.026 µg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	0.15 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0.94 mg/kg
	Remarks:Equilibrium method	
	Marine sediment	0.094 mg/kg
	Remarks:Equilibrium method	
	Soil	0.1872 mg/kg
	Remarks:Equilibrium method	

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version 1.4 Revision Date: 31.05.2022 SDS Number: 400000004944 Date of last issue: 07.08.2018
Date of first issue: 15.12.2016

Print Date 16.02.2023

	Secondary Poisoning	25 mg/kg
	Remarks:Assessment Factors	
Siloxanes and silicones, di-Me, reaction products with silica	Fresh water sediment	> 100 mg/kg
	Remarks:Assessment Factors	
	Soil	23 mg/kg
	Remarks:Assessment Factors	
2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine	Fresh water	0.102 mg/l
	Remarks:Assessment Factors	
	Marine water	0.01 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	72 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0.662 mg/kg
	Marine sediment	0.062 mg/kg
Reaction mass of trientine and trientine, mono- and di-propoxylated	Fresh water	0.0041 mg/l
	Remarks:Assessment Factors	
	Marine water	0.0004 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	4.3 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0.171 mg/kg
	Remarks:Equilibrium method	
	Marine sediment	0.0171 mg/kg
	Remarks:Equilibrium method	
	Soil	0.00317 mg/kg
	Remarks:Equilibrium method	
3-aminopropyltriethoxysilane	Fresh water	0.33 mg/l
	Remarks:Assessment Factors	
	Marine water	0.033 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	13 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	1.2 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Marine sediment	0.12 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Soil	0.05 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.
The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Equipment should conform to EN 143

Filter type : Particulates type (P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : beige

Odour : amine-like

Odour Threshold : No data is available on the product itself.

pH : ca. 11 (20 °C)
Concentration: 500 g/l

Melting point/freezing point : No data available

Boiling point : > 200 °C

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Flash point	: > 100 °C Method: Pensky-Martens closed cup
Flammability (solid, gas)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: No data is available on the product itself.
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1.42 g/cm ³ (23 °C)
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 200 °C
Viscosity	
Viscosity, dynamic	: 50,000 - 100,000 mPa.s (20 °C)

9.2 Other information

Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Burning rate	: No data is available on the product itself.
Evaporation rate	: No data is available on the product itself.
Molecular weight	: No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon monoxide
carbon dioxide
Nitrogen oxides (NOx)

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Acute oral toxicity : LD50 (Rat): > 15.4 g/kg

Acute dermal toxicity : LD50 (Rabbit): > 3 g/kg

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Acute oral toxicity : LD50 (Rat, male and female): 4,500 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rat): >= 2,150 mg/kg
Method: OECD Test Guideline 402

bis(isopropyl)naphthalene:

Acute oral toxicity : LD50 (Rat, male and female): 4,130 - 4,320 mg/kg
Method: OECD Test Guideline 401
Assessment: The component/mixture is minimally toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat, male and female): > 5.64 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue:
1.4	31.05.2022	400000004944	07.08.2018
			Date of first issue: 15.12.2016

Print Date 16.02.2023

Acute dermal toxicity : LD50 (Rat, male and female): > 4,500 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Acute oral toxicity : LD50 (Rat): 910 mg/kg
Method: OECD Test Guideline 401

Acute toxicity estimate: 910 mg/kg
Method: Calculation method

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat, male and female): 2,169 mg/kg
Method: OECD Test Guideline 401
Assessment: The component/mixture is minimally toxic after single ingestion.

Acute dermal toxicity : LD50 (Rat, male): > 1 ml/kg
Assessment: The substance or mixture has no acute dermal toxicity

3-aminopropyltriethoxysilane:

Acute oral toxicity : LD50 (Rat, male and female): 1,491 - 2,688 mg/kg
Method: EPA OTS 798.1175

Acute toxicity estimate: 1,491 mg/kg
Method: Calculation method

Acute inhalation toxicity : LC50 (Rat, male): > 5 ppm
Exposure time: 6 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit, male and female): 4,075 mg/kg
Method: Acute dermal toxicity
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Species : Rabbit
Assessment : Moderate skin irritant
Result : Irritating to skin.

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Species : Rabbit
Exposure time : 72 h

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Method : OECD Test Guideline 404
Result : Irritating to skin.

bis(isopropyl)naphthalene:

Species : Rabbit
Exposure time : 4 h
Assessment : No skin irritation
Method : OECD Test Guideline 404
Result : Normally reversible injuries

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Species : Rabbit
Assessment : Causes severe burns.
Result : Corrosive after 3 minutes or less of exposure

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Corrosive after 1 to 4 hours of exposure

Species : synthetic macromolecular bio-barrier
Method : OECD Test Guideline 435
Result : Corrosive after 1 to 4 hours of exposure

3-aminopropyltriethoxysilane:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Causes burns.

Serious eye damage/eye irritation

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Species : Rabbit
Assessment : Mild eye irritant
Result : slight irritation

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Species : Rabbit
Result : Eye irritation

bis(isopropyl)naphthalene:

Species : Rabbit
Assessment : No eye irritation
Method : OECD Test Guideline 405
Result : No eye irritation

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Species : Rabbit
Method : OECD Test Guideline 405
Result : Corrosive

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Corrosive
Method : Other guidelines
Result : Corrosive

3-aminopropyltriethoxysilane:

Species : Rabbit
Method : OECD Test Guideline 405
Result : Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperaziny)ethyl]amino]butyl-terminated:

Exposure routes : Skin
Species : Guinea pig
Method : OECD Test Guideline 406
Result : May cause sensitisation by skin contact.

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Exposure routes : Skin
Species : CBA/Ca
Method : OECD Test Guideline 429
Result : Probability or evidence of low to moderate skin sensitisation rate in humans
GLP : yes

bis(isopropyl)naphthalene:

Test Type : Maximisation Test
Exposure routes : Skin
Species : Guinea pig
Method : OECD Test Guideline 406
Result : Does not cause skin sensitisation.

Assessment : May be harmful if swallowed or if inhaled.
Does not cause skin sensitisation.

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Exposure routes : Skin
Species : Guinea pig
Method : OECD Test Guideline 406
Result : The product is a skin sensitiser, sub-category 1A.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

2,4,6-tris(dimethylaminomethyl)phenol:

Exposure routes	: Skin
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: Does not cause skin sensitisation.

3-aminopropyltriethoxysilane:

Exposure routes	: Skin
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: The product is a skin sensitiser, sub-category 1B.

Germ cell mutagenicity

Components:

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Genotoxicity in vitro	: Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster ovary cells Method: OECD Test Guideline 476 Result: negative GLP: yes
-----------------------	--

	: Test Type: Ames test Test system: Salmonella typhimurium Method: OECD Test Guideline 471 Result: positive GLP: yes
--	--

	: Test Type: Chromosome aberration test in vitro Test system: Chinese hamster ovary cells Method: OECD Test Guideline 473 Result: negative GLP: yes
--	---

Germ cell mutagenicity-Assessment	: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
-----------------------------------	---

bis(isopropyl)naphthalene:

Genotoxicity in vitro	: Test Type: Chromosome aberration test in vitro Test system: Chinese hamster ovary cells Concentration: 9.5 - 60 µg/L Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: negative
-----------------------	--

	: Test Type: Ames test Test system: Salmonella typhimurium Concentration: 92 mg/plate Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative
--	---

	: Test Type: In vitro mammalian cell gene mutation test
--	---

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Test system: mouse lymphoma cells
Concentration: 40 - 60 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (male and female)
Application Route: Intraperitoneal injection
Dose: 1.92 g/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 2 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo : Species: Chinese hamster (male and female)
Cell type: Bone marrow
Application Route: Oral
Dose: 825 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Application Route: Oral
Dose: 850 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

2,4,6-tris(dimethylaminomethyl)phenol:

Genotoxicity in vitro : Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Method: OECD Test Guideline 471

Result: negative

Concentration: 2500 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

3-aminopropyltriethoxysilane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

No data available

Reproductive toxicity

Components:

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Effects on fertility : Test Type: Fertility
Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity - Parent: NOAEL: Measured 750 mg/kg body weight
General Toxicity F1: NOAEL: Measured 750 mg/kg body weight
Method: OECD Test Guideline 422
GLP: yes

Effects on foetal development : Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity Maternal: NOAEL: Measured 300 mg/kg body weight
Developmental Toxicity: NOAEL: Measured 750 mg/kg body weight
Method: OECD Test Guideline 422
GLP: yes

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

bis(isopropyl)naphthalene:

Effects on foetal development : Species: Rat, female
Application Route: Oral
Dose: 100, 250, 625 mg/kg
Duration of Single Treatment: 20 d
Frequency of Treatment: 7 days/week
General Toxicity Maternal: LOAEL: 250 mg/kg body weight
Teratogenicity: NOAEL: 625 mg/kg body weight
Embryo-foetal toxicity: NOAEL: 625 mg/kg body weight
Method: Directive 67/548/EEC, Annex V, B.31.
Result: No teratogenic effects

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Dose: 10, 60, 120 mg/kg bw/day
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Effects on foetal development : Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: NOAEL: 50,000 ppm
Result: No teratogenic effects

2,4,6-tris(dimethylaminomethyl)phenol:

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Remarks: No significant adverse effects were reported

STOT - single exposure

No data available

STOT - repeated exposure

Components:

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Exposure routes : Ingestion
Target Organs : Kidney
Assessment : No significant health effects observed at a concentration of 300mg/kg bw/day

Repeated dose toxicity

Components:

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Species : Rat, male and female
NOAEL : 300 mg/kg bw/d

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Application Route : Ingestion
Exposure time : 43 - 44 Days
Method : OECD Test Guideline 422

bis(isopropyl)naphthalene:

Species : Rat, male and female
NOAEL : 170 mg/kg
Application Route : oral (feed)
Exposure time : 4,320 h
Number of exposures : 7 d
Dose : 170, 340, and 670 mg/kg
Method : Subchronic toxicity
Remarks : No significant adverse effects were reported

Repeated dose toxicity - Assessment : May be harmful if swallowed or if inhaled.
No adverse effect has been observed in chronic toxicity tests.

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Species : Rat, male and female
NOAEL : 10 mg/kg bw/day
Application Route : Ingestion
Exposure time : 13 Weeks
Number of exposures : Daily
Dose : 10, 60, 180mg/kg bw
Target Organs : Liver

Species : Rat, male and female
LOAEL : 60 mg/kg bw/day
Application Route : Ingestion
Exposure time : 13 Weeks
Number of exposures : Daily
Dose : 10, 60, 180mg/kg bw
Target Organs : Liver

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rat, male and female
NOEL : 15 mg/kg
Application Route : Ingestion
Exposure time : 1,032 h
Number of exposures : 7 d
Method : Subacute toxicity

3-aminopropyltriethoxysilane:

Species : Rat, male and female
NOAEL : 200 mg/kg
Application Route : Ingestion
Exposure time : 2,160 h
Method : Subchronic toxicity

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Aspiration toxicity

Components:

bis(isopropyl)naphthalene:

May be fatal if swallowed and enters airways.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1,000 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (No information available.): > 1,000 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): Measured > 4.1 mg/l
Exposure time: 96 h
Test Type: semi-static test
Analytical monitoring: yes
Method: OECD Test Guideline 203
GLP: yes

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): Measured 48 mg/l
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): Measured 4.1 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes

ErC10 (Pseudokirchneriella subcapitata (algae)): Measured 0.11 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : EC10 (activated sludge): 38 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

bis(isopropyl)naphthalene:

Toxicity to fish : LC50 : > 0.5 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: Directive 67/548/EEC, Annex V, C.1.
Remarks: No toxicity at the limit of solubility

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 0.16 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202
Remarks: No toxicity at the limit of solubility

EL50 (Daphnia magna (Water flea)): 1.7 mg/l
Exposure time: 48 h
Test Type: semi-static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : NOECr (Desmodesmus subspicatus (green algae)): ca. 0.15 mg/l
Exposure time: 72 h
Test Type: static test
Method: DIN 38412
Remarks: Aquatic toxicity is unlikely due to low solubility.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

M-Factor (Acute aquatic toxicity) : 1

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.013 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : 1

Ecotoxicology Assessment

Acute aquatic toxicity : No toxicity at the limit of solubility

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 174 mg/l
Exposure time: 48 h
Method: DIN 38412

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.5 mg/l
Exposure time: 24 h
Method: DIN 38412

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (algae)): 43.5 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

EC50 (Pseudokirchneriella subcapitata (algae)): 37.1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 16 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (Pseudomonas putida): 89 mg/l
Exposure time: 17 h

Toxicity to fish (Chronic toxicity) : NOEC: 10.9 mg/l
Exposure time: 30 d
Species: Brachydanio rerio (zebrafish)
Method: OECD Test Guideline 210

Lowest Observed Effect Concentration: 10.9 mg/l
Exposure time: 30 d
Species: Brachydanio rerio (zebrafish)
Method: OECD Test Guideline 210

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1.02 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue:
1.4	31.05.2022	400000004944	07.08.2018
			Date of first issue: 15.12.2016

Print Date 16.02.2023

Lowest Observed Effect Concentration: 1.02 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

Toxicity to soil dwelling organisms : NOEC: $\geq 1,000$ mg/kg
Exposure time: 56 d
Species: Eisenia fetida (earthworms)
Method: OECD Test Guideline 222

EC50: $\geq 1,000$ mg/kg
Exposure time: 56 d
Species: Eisenia fetida (earthworms)
Method: OECD Test Guideline 222

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Test substance: Marine water

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

3-aminopropyltriethoxysilane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 934 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 331 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,000 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.3.

Toxicity to microorganisms : EC50 (Pseudomonas putida): 43 mg/l
Exposure time: 5.75 h
Test Type: static test
Test substance: Fresh water

12.2 Persistence and degradability

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Biodegradability : Result: Not readily biodegradable.

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Biodegradability : Inoculum: Domestic sewage
Concentration: 100 mg/l
Result: Not readily biodegradable.
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): > 1 yr (25 °C)
pH: 4
Method: OECD Test Guideline 111

Degradation half life (DT50): > 1 yr (25 °C)
pH: 7
Method: OECD Test Guideline 111

Degradation half life (DT50): > 1 yr (25 °C)
pH: 9
Method: OECD Test Guideline 111

bis(isopropyl)naphthalene:

Biodegradability : Inoculum: activated sludge
Concentration: 0.2 mg/l
Result: Not readily biodegradable.
Biodegradation: 30 - 35 %
Exposure time: 56 d
Method: OECD Test Guideline 310

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Biodegradability : Inoculum: activated sludge
Concentration: 11.4 mg/l

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Result: Not readily biodegradable.
Biodegradation: 7 %
Exposure time: 28 d

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 2 mg/l
Result: Not biodegradable
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

3-aminopropyltriethoxysilane:

Biodegradability : Inoculum: activated sludge
Concentration: 8.95 mg/l
Result: Not readily biodegradable.
Biodegradation: 67 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.A.

12.3 Bioaccumulative potential

Components:

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Partition coefficient: n-octanol/water : log Pow: -2.42

bis(isopropyl)naphthalene:

Bioaccumulation : Species: Cyprinus carpio (Carp)
Exposure time: 60 d
Bioconcentration factor (BCF): 770 - 6,400
Test substance: Fresh water
Method: flow-through test

Partition coefficient: n-octanol/water : log Pow: 6.081
Method: QSAR

2,2,4(or 2,4,4)-Trimethylhexane-1,6-diamine:

Partition coefficient: n-octanol/water : log Pow: -0.3 (25 °C)
Method: OECD Test Guideline 117

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n-octanol/water : Pow: ≥ 0.219 (21.5 °C)
log Pow: -0.66 (21.5 °C)
Method: OPPTS 830.7550

3-aminopropyltriethoxysilane:

Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): 3.4

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 1.7 (20 °C)
pH: 7

12.4 Mobility in soil

Components:

bis(isopropyl)naphthalene:

Distribution among environmental compartments : Koc: 36108
Method: QSAR

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Components:

Reaction mass of trientine and trientine, mono- and di-propoxylated:

Assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	: UN 2735
RID	: UN 2735
IMDG	: UN 2735
IATA	: UN 2735

14.2 UN proper shipping name

ADR	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXAMETHYLENEDIAMINE, 2,4,6- TRIS(DIMETHYL AMINOMETHYL)PHENOL)
RID	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXAMETHYLENEDIAMINE, 2,4,6- TRIS(DIMETHYL AMINOMETHYL)PHENOL)
IMDG	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (TRIMETHYLHEXAMETHYLENEDIAMINE, 2,4,6- TRIS(DIMETHYL AMINOMETHYL)PHENOL)
IATA	: Polyamines, liquid, corrosive, n.o.s. (TRIMETHYLHEXAMETHYLENEDIAMINE, 2,4,6- TRIS(DIMETHYL AMINOMETHYL)PHENOL)

14.3 Transport hazard class(es)

ADR	: 8
RID	: 8
IMDG	: 8
IATA	: 8

14.4 Packing group

ADR	
Packing group	: III
Classification Code	: C7
Hazard Identification Number	: 80
Labels	: 8
Tunnel restriction code	: (E)
RID	
Packing group	: III
Classification Code	: C7
Hazard Identification Number	: 80
Labels	: 8
IMDG	
Packing group	: III

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Labels : 8
EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft) : 856
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft) : 852
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

RID

Environmentally hazardous : yes

IMDG

Marine pollutant : yes(DIISOPROPYLNAPHTHALENE ISOMERS, TRIETHYLENE TETRAMINE PROPOXYLATED)

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

The components of this product are reported in the following inventories:

DSL	: All components of this product are on the Canadian DSL
AIIC	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: Not in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H314	: Causes severe skin burns and eye damage.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H410	: Very toxic to aquatic life with long lasting effects.
H411	: Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: 07.08.2018
1.4	31.05.2022	400000004944	Date of first issue: 15.12.2016

Print Date 16.02.2023

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)

Further information

Classification of the mixture:

Skin Corr. 1A	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.