

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

HUNTSMAN

Enriching lives through innovation

ARALDITE® 2015-1 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 08.08.2018
1.5	11.11.2022	400001015909	Date of first issue: 07.04.2016

Print Date 16.02.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2015-1 RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40
E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1 800-424-9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

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2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Hazard pictograms :



Signal word : Danger

Hazard statements :
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P391 Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxy)phenyl]propane
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE)
1,4-bis(2,3 epoxypropoxy)butane
bisphenol A - epoxy resins, number average MW >700 - <1100
2-Propenoic acid, reaction products with dipentaerythritol

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3 216-823-5 603-073-00-2	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 30 - < 50

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		Aquatic Chronic 2; H411 specific concentration limit Skin Irrit. 2; H315 ≥ 5 % Eye Irrit. 2; H319 ≥ 5 %	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE)	- -	Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2; H411	≥ 10 - < 20
1,4-bis(2,3 epoxypropoxy)butane	2425-79-8 219-371-7 603-072-00-7	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Acute toxicity estimate Acute dermal toxicity: 1,100 mg/kg	≥ 3 - < 10
bisphenol A - epoxy resins, number average MW >700 - <1100	25068-38-6 Polymer	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317	≥ 1 - < 10
2-Propenoic acid, reaction products with dipentaerythritol	1384855-91-7 -	Eye Irrit. 2; H319 Skin Sens. 1A; H317 Aquatic Chronic 3; H412	≥ 2.5 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General a134>>> BDC q376.8

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suitable training.

It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

- | | | |
|-------------------------|---|--|
| If inhaled | : | If inhaled, remove to fresh air.
Get medical attention if symptoms occur. |
| In case of skin contact | : | If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital. |

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Halogenated compounds
Carbon dioxide (CO₂)
Carbon monoxide

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5.3 Advice for firefighters

- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons.
Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

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To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
calcium carbonate	471-34-1	TWA (inhalable dust)	10 mg/m ³	GB EH40
		TWA (Respirable dust)	4 mg/m ³	GB EH40
Mica-group minerals ; Mica	12001-26-2	TWA (Inhalable)	10 mg/m ³	GB EH40
		TWA (Respirable fraction)	0.8 mg/m ³	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m ³

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	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day
1,4-bis(2,3 epoxypoxy)butane	Workers	Inhalation	Long-term systemic effects	4.7 mg/m3
	Workers	Dermal	Long-term systemic effects	6.66 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	1.16 mg/m3
	Consumers	Dermal	Long-term systemic effects	3.33 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.33 mg/kg bw/day
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFEDGE)	Workers	Dermal	Acute local effects	0.0083 mg/cm2
	Workers	Dermal	Long-term systemic effects	104.15 mg/kg
	Workers	Inhalation	Long-term systemic effects	29.39 mg/m3
	Consumers	Dermal	Long-term systemic effects	62.5 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	8.7 mg/m3
	Consumers	Oral	Long-term systemic effects	6.25 mg/kg bw/day
calcium carbonate	Workers	Inhalation	Long-term local effects	6.36 mg/m3
	Consumers	Inhalation	Long-term local effects	1.06 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Fresh water	0.006 mg/l
	Marine water	0.001 mg/l
	Fresh water sediment	0.341 mg/kg dry weight (d.w.)
	Marine sediment	0.034 mg/kg dry weight (d.w.)
	Soil	0.065 mg/kg dry weight (d.w.)
	Sewage treatment plant	10 mg/l
	Secondary Poisoning	11 mg/kg
1,4-bis(2,3 epoxypoxy)butane	Fresh water	0.024 mg/l
	Remarks:Assessment Factors	

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	Marine water	0.002 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	100 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0.084 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Marine sediment	0.008 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Soil	0.003 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Oral	0.028 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE)	Fresh water	0.003 mg/l
	Remarks:Assessment Factors	
	Marine water	0 mg/l
	Remarks:Assessment Factors	
	Intermittent use/release	0.0254 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0.294 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Marine sediment	0.0294 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Soil	0.237 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Sewage treatment plant	10 mg/l
	Remarks:Assessment Factors	
Siloxanes and silicones, di-Me, reaction products with silica	Fresh water sediment	> 100 mg/kg
	Remarks:Assessment Factors	
	Soil	23 mg/kg
	Remarks:Assessment Factors	

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : butyl-rubber

Material : Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Material : Nitrile rubber

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Material : Neoprene gloves
Break through time : 10 - 480 min

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : paste

Colour : beige

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : ca. 6 - 7 (25 °C)
Concentration: 500 g/l

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : > 150 °C
Method: Pensky-Martens closed cup, closed cup

Flammability (solid, gas) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : < 0.002 hPa (20 °C)

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Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	1.4 g/cm ³ (25 °C)
Solubility(ies)	:	
Water solubility	:	practically insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity	:	
Viscosity, dynamic	:	thixotropic

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid :
Strong acids
Strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products :
carbon dioxide
carbon monoxide
Halogenated compounds

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity
Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Acute oral toxicity : LD50 (Rat, male and female): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

1,4-bis(2,3 epoxypropoxy)butane:

Acute oral toxicity : LD50 (Rat, male and female): 1,163 mg/kg
Method: OECD Test Guideline 401
GLP: yes
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat): > 2.068 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

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Test atmosphere: dust/mist
Method: Expert judgement
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : Acute toxicity estimate: 1,100 mg/kg
Method: Converted acute toxicity point estimate

Assessment: The component/mixture is moderately toxic after single contact with skin.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

2-Propenoic acid, reaction products with dipentaerythritol:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity

Skin corrosion/irritation

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Species : Rabbit
Exposure time : 4 h
Assessment : Irritating to skin.
Method : OECD Test Guideline 404
Result : Irritating to skin.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Species : Rabbit
Method : OECD Test Guideline 404
Result : Irritating to skin.

1,4-bis(2,3 epoxypropoxy)butane:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Skin irritation
GLP : yes

bisphenol A - epoxy resins, number average MW >700 - <1100:

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Method : OECD Test Guideline 404
Result : Skin irritation

2-Propenoic acid, reaction products with dipentaerythritol:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation

Serious eye damage/eye irritation

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Species : Rabbit
Assessment : Irritating to eyes.
Method : OECD Test Guideline 405
Result : Irritating to eyes.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDEG):

Species : Rabbit
Method : OECD Test Guideline 405
Result : No eye irritation

1,4-bis(2,3 epoxypropoxy)butane:

Species : Rabbit
Assessment : Risk of serious damage to eyes.
Method : OECD Test Guideline 405
GLP : yes

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species : Rabbit
Method : OECD Test Guideline 405
Result : Eye irritation

2-Propenoic acid, reaction products with dipentaerythritol:

Species : Rabbit
Method : OECD Test Guideline 405
Result : Eye irritation

Respiratory or skin sensitisation

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Test Type : Local lymph node assay (LLNA)
Exposure routes : Skin
Species : Mouse
Method : OECD Test Guideline 429
Result : The product is a skin sensitiser, sub-category 1B.

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Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Test Type	: Local lymph node assay (LLNA)
Exposure routes	: Skin
Species	: Mouse
Method	: OECD Test Guideline 429
Result	: May cause sensitisation by skin contact.

1,4-bis(2,3 epoxypropoxy)butane:

Exposure routes	: Skin
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: May cause sensitisation by skin contact.
GLP	: yes

Assessment	: Harmful if inhaled.
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bisphenol A - epoxy resins, number average MW >700 - <1100:

Exposure routes	: Skin
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: May cause sensitisation by skin contact.

2-Propenoic acid, reaction products with dipentaerythritol:

Test Type	: Local lymph node assay (LLNA)
Exposure routes	: Skin
Species	: Mouse
Method	: OECD Test Guideline 429
Result	: The product is a skin sensitiser, sub-category 1A.

Germ cell mutagenicity

Components:

bis-[4-(2,3-epoxypropoxy)phenyl]propane:

Genotoxicity in vitro	: Test Type: In vitro mammalian cell gene mutation test Test system: mouse lymphoma cells Metabolic activation: without metabolic activation Result: positive Test Type: reverse mutation assay Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay) Result: negative
Genotoxicity in vivo	: Test Type: in vivo assay Species: Mouse (male) Cell type: Germ Application Route: Oral Dose: 3333, 10000 mg/kg

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Result: negative

Test Type: gene mutation test
Species: Rat (male)
Cell type: Somatic
Application Route: Oral
Dose: 50,250,500,1000 mg/kg bw/day
Method: OECD Test Guideline 488
Result: negative

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Exposure time: 48 h
Dose: 2000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

1,4-bis(2,3 epoxypropoxy)butane:

Genotoxicity in vitro : Test Type: reverse mutation assay
Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive
GLP: yes
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster lung cells
Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive
GLP: yes

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Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster lung cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive
GLP: no
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male)
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative
GLP: yes

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

Germ cell mutagenicity-Assessment : Weight of evidence does not support classification as a germ cell mutagen., Animal testing did not show any mutagenic effects.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: Positive results were obtained in some in vitro tests.

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

2-Propenoic acid, reaction products with dipentaerythritol:

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Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella tryphimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (male and female)
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Species : Rat, male
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 15 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Mouse, male
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment : 3 days/week
NOEL : 0.1 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

Species : Rat, female
Application Route : Dermal
Exposure time : 24 month(s)
Dose : 0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment : 5 days/week
NOEL : 100 mg/kg body weight
Method : OECD Test Guideline 453
Result : negative

Species : Rat, female
Application Route : Oral
Exposure time : 24 month(s)
Dose : 0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment : 7 days/week
NOAEL : 100 mg/kg bw/day
Method : OECD Test Guideline 453
Result : negative
Target Organs : Digestive organs

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Species	:	Rat, females
Application Route	:	Oral
Exposure time	:	24 month(s)
Dose	:	0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment	:	7 days/week
NOEL	:	2 mg/kg bw/day
Method	:	OECD Test Guideline 453
Result	:	negative
Target Organs	:	Digestive organs

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species	:	Rat, male and female
Application Route	:	Oral
Exposure time	:	24 month(s)
Dose	:	15 mg/kg
Frequency of Treatment	:	7 daily
Method	:	OECD Test Guideline 453
Result	:	negative

2-Propenoic acid, reaction products with dipentaerythritol:

Species	:	Rat, male and female
Application Route	:	inhalation (vapour)
Dose	:	0, 12.8, 32 or 80 ppm
	:	12.8 ppm
Method	:	OECD Test Guideline 451

Reproductive toxicity

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Effects on fertility	:	Test Type: Two-generation study Species: Rat, male and female Application Route: Oral Dose: 0, 50, 180, 540 or 750 milligram per kilogram Duration of Single Treatment: 238 d Frequency of Treatment: 1 daily General Toxicity - Parent: NOEL: 540 mg/kg body weight General Toxicity F1: NOEL: 750 mg/kg body weight Symptoms: No adverse effects Method: OECD Test Guideline 416 Result: No effects on fertility and early embryonic development were detected.
Effects on foetal development	:	Species: Rabbit, female Application Route: Dermal Dose: 0, 30, 100 or 300 milligram per kilogram Duration of Single Treatment: 28 d Frequency of Treatment: 1 daily General Toxicity Maternal: NOAEL: 30 mg/kg body weight Developmental Toxicity: NOAEL: 300 mg/kg body weight Method: Other guidelines Result: No teratogenic effects

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Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 60 mg/kg body weight
Developmental Toxicity: NOAEL: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 180 mg/kg body weight
Developmental Toxicity: NOAEL: > 540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 180, 540 or 750 mg/kg/
Duration of Single Treatment: 238 d
General Toxicity - Parent: NOEL: 750
General Toxicity F1: NOEL: 750 mg/kg body weight
General Toxicity F2: NOAEL: 750 mg/kg body weight
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

1,4-bis(2,3 epoxypropoxy)butane:

Effects on foetal development : Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0/30/100/300 mg/kg bw/day
Duration of Single Treatment: 17 d
General Toxicity Maternal: NOAEL: 300 mg/kg body weight
Developmental Toxicity: NOAEL: 300 mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

bisphenol A - epoxy resins, number average MW >700 - <1100:

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Exposure time : 13 Weeks
Number of exposures : 3 d
Dose : 0, 1, 10, 100 mg/kg/day
Method : OECD Test Guideline 411

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Species : Rat, male and female
NOAEL : 250 mg/kg
Application Route : Ingestion
Exposure time : 13 Weeks
Number of exposures : 7 d
Method : Subchronic toxicity

1,4-bis(2,3 epoxypropoxy)butane:

Species : Rat, male and female
NOAEL : 200 mg/kg
Application Route : Oral
Exposure time : 28 d
Number of exposures : daily
Dose : 25, 100, 200, 400 mg/kg
Method : Subacute toxicity

Species : Rat, male and female
NOAEL : 263 mg/kg
Application Route : Oral
Exposure time : 90 h
Number of exposures : daily
Dose : 0,30,100,300 mg/kg bw/day
Method : OECD Test Guideline 408
GLP : yes
Remarks : Information given is based on data obtained from similar substances.

bisphenol A - epoxy resins, number average MW >700 - <1100:

Species : Rat, male and female
NOAEL : 50 mg/kg
Application Route : Ingestion
Exposure time : 14 Weeks
Number of exposures : 7 d
Method : Subchronic toxicity

Species : Rat, male and female
NOEL : 10 mg/kg
Application Route : Skin contact
Exposure time : 13 Weeks
Number of exposures : 5 d
Method : Subchronic toxicity

Aspiration toxicity

No data available

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11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l
aquatic invertebrates
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 : 11 mg/l
plants
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

NOEC : 4.2 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

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Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Toxicity to fish : LC50 (Fish): 2.54 mg/l
Exposure time: 96 h
Test substance: Fresh water
Method: Calculation method

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.55 mg/l
Exposure time: 48 h
Method: Calculation method

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): > 1.8 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: no

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
GLP: no

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 211
GLP: yes
Remarks: Information given is based on data obtained from similar substances.

1,4-bis(2,3 epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
End point: mortality
Exposure time: 96 h
Test Type: static test

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Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 203
GLP: no

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
End point: Immobilization
Exposure time: 24 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 202
GLP: no

Toxicity to algae/aquatic plants : EL50 (Pseudokirchneriella subcapitata (green algae)): > 160 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

NOELR (Pseudokirchneriella subcapitata (green algae)): 40 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Analytical monitoring: no
Test substance: Fresh water
Method: OECD Test Guideline 209
GLP: no

bisphenol A - epoxy resins, number average MW >700 - <1100:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EgC50 (Selenastrum capricornutum (green algae)): > 100

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plants mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

2-Propenoic acid, reaction products with dipentaerythritol:

Toxicity to fish : LL50 (Cyprinus carpio (Carp)): 13 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 18 mg/l
aquatic invertebrates Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EL50 (Pseudokirchneriella subcapitata (green algae)): > 100
plants mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

12.2 Persistence and degradability

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Biodegradability : Test Type: aerobic
Inoculum: activated sludge

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Concentration: 3 mg/l
Result: Not biodegradable
Biodegradation: ca. 0 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

1,4-bis(2,3 epoxypoxy)butane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 43 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: yes

Test Type: aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 38 %
Related to: Dissolved organic carbon (DOC)
Exposure time: 28 d
Method: OECD Test Guideline 301E
GLP: no

bisphenol A - epoxy resins, number average MW >700 - <1100:

Biodegradability : Test Type: aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not biodegradable
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

2-Propenoic acid, reaction products with dipentaerythritol:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge

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Concentration: 18 mg/l
Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

12.3 Bioaccumulative potential

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 2.7 - 3.6
Method: OECD Test Guideline 117
GLP: yes

1,4-bis(2,3 epoxypropoxy)butane:

Partition coefficient: n-octanol/water : log Pow: -0.269 (25 °C)
pH: 6.7
Method: OECD Test Guideline 117
GLP: yes

bisphenol A - epoxy resins, number average MW >700 - <1100:

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

12.4 Mobility in soil

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Distribution among environmental compartments : Koc: 445

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDE):

Distribution among environmental compartments : Koc: 4460
Method: OECD Test Guideline 121

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1,4-bis(2,3 epoxypropoxy)butane:

Distribution among environmental compartments : Koc: 12.59
Method: OECD Test Guideline 121

bisphenol A - epoxy resins, number average MW >700 - <1100:

Distribution among environmental compartments : Koc: 445

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082

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RID	:	UN 3082
IMDG	:	UN 3082
IATA	:	UN 3082

14.2 UN proper shipping name

ADR	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
RID	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
IMDG	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
IATA	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	:	9
RID	:	9
IMDG	:	9
IATA	:	9

14.4 Packing group

ADR	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
Tunnel restriction code	: (-)
RID	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
IMDG	
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
IATA (Cargo)	
Packing instruction (cargo aircraft)	: 964
Packing instruction (LQ)	: Y964

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

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Packing group : III
Labels : Miscellaneous

IATA (Passenger)
Packing instruction

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The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. E2 ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : This product contains one or several components listed in the Canadian NDSL.

AIIC : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On or in compliance with the active portion of the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOIC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

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15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

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Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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